

ASTM A795 WELDED STEEL PIPES

Welded Black & Galvanized Steel Pipes for Fire Protection use in NPS 1/2" (21.3mm) to NPS 8" (219.1mm) and Nominal Wall Thickness Sch-5, Sch-10, Sch-20, Sch-20, Sch-40 etc. Stringent requirement of specific nature are provided as specified by purchaser.

Produced to following Standards:

- ASTM A795, Grade A & B
- UL marking as per UL 852 and FM Marking as per FM 1630.
- Certification as per EN 10204

Size Range:

- NPS 1/2" to 8" (21.3 mm to 219.1 mm)
- Wall Thickness from 0.065" to 0.322" (1.65 to 8.18mm)
- Lengths from 4' to 42' (1.20 Mtr to 12.80 Mtr)
- Weld Seam Heat Treated for Grade B pipes

Finish:

- Cold Rolled Bare, Black Painted or Galvanized; Burr Free End Finish
- Oil Base Paint, Water Base Paint, RAL color provided as specified by customer
- Plain Ends (Square Cut), Threaded Ends or Beveld Ends with angle 30-35°

Value Added Services:

- Inside Flush Removal (to Full Flush)
- Out-of-Roundness upto 1% of OD Max
- Straightness 1/4" in 20' (1.0 mm / Meter) Max.
- Custom Bundle Configurations
- Roll Grooving as per Victaulic Specification
- Zinc Coating as per ASTM A90 / A123

Application:

- Firefighting, Sprinkler System, Steam, Oil & Gas, Water, Sanitation, Irrigation etc.

Space for Drawings / Image